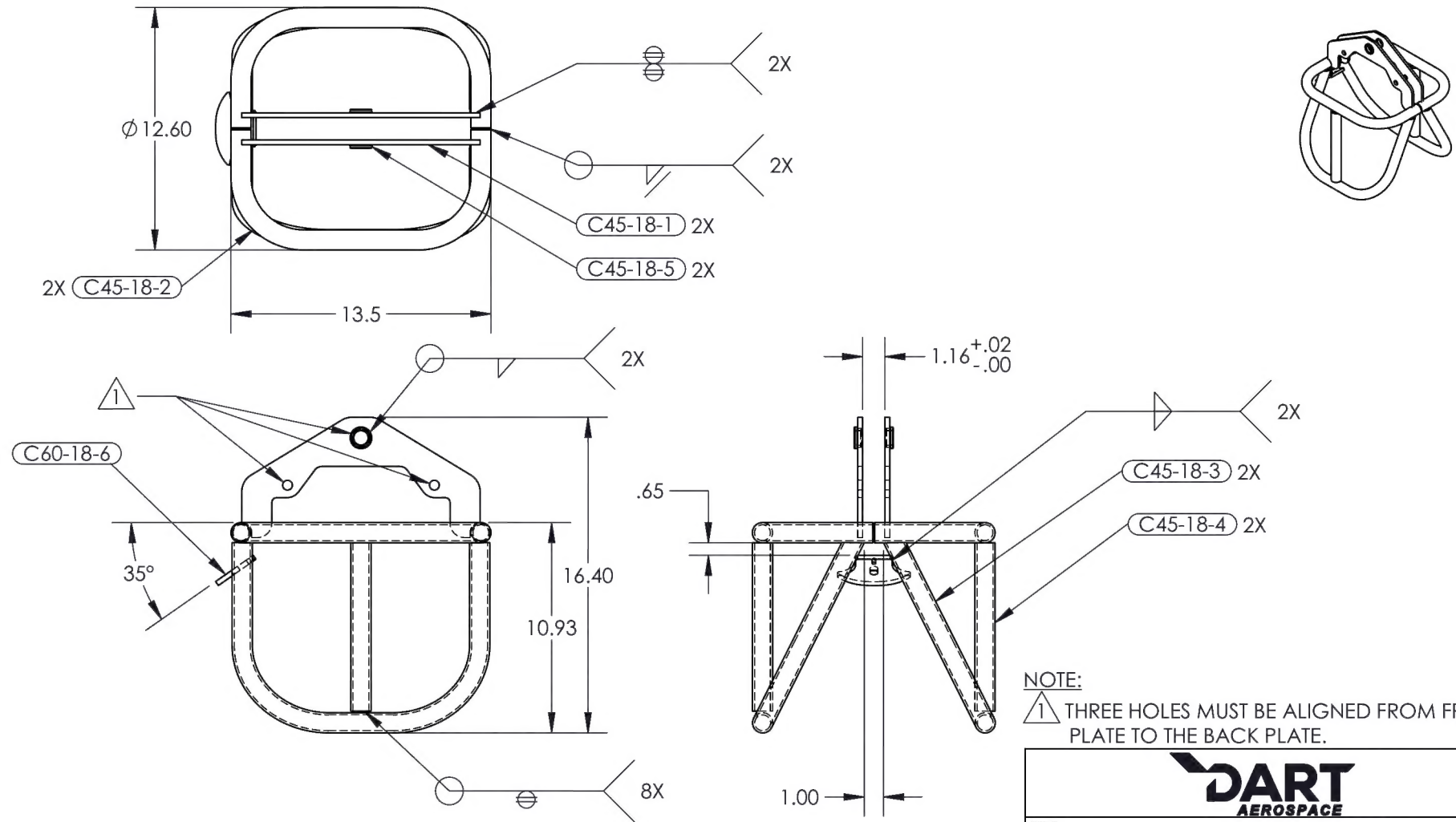


This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		AS DRAWN BY APICAL.	11/6/2012	JAG	
3	15-0182	UPDATED TO NEW DRAFTING STANDARDS. CH'D DIMS WAS 14.40 IS 16.40, WAS 1.79 IS .65, WAS 1.14 IS 1.16 +.02 -.00. DELETED DIM .250, ADDED DIM 35°.	7/22/2015	DPD	JAG



NOTE:

- 1 THREE HOLES MUST BE ALIGNED FROM FRONT PLATE TO THE BACK PLATE.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material
			C45-18-1	2	LIFTING PLATE	1018/1020
			C45-18-2	2	TOP SEMI-RING	CARBON STEEL CDS
			C45-18-3	2	SIDE LOOP	CARBON STEEL CDS
			C45-18-4	2	STIFFENER BAR	CARBON STEEL CDS
			C45-18-5	2	BOSS	1018/1020
			C60-18-6	1	BUMPER BRACKET	1018/1020

C60-19C

WELDMENT

DART AEROSPACE	
TITLE WELDMENT	
DWG NO. C60-19C	REV 3
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	
DRAWN BY: APICAL INDUSTRIES	
APPROVED <i>D Weil</i>	
HEAT TREAT FINISH POWDERCOAT RED	
SPEC RAL 3000	
USED ON MODEL	
SCALE 1:8	DATE 7/21/2009
SHEET 1 OF 1	